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# Empirical models of the effect of integrated manufacturing on manufacturing performance and return on investment

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### Abstract

The effect of integrated manufacturing on non-financial manufacturing performance and return on investment is studied. Technology-use data from over 1000 manufacturing plants in the USA were used to test empirically the relationships between variables integrated manufacturing, non-financial manufacturing performance and return on investment. Notable findings were (1) integrated manufacturing shows a strong effect on non-financial manufacturing performance and (2) non-financial manufacturing performance has a statistically significant direct effect on return on investment. It is recommended that the justification of investments in manufacturing technologies that contribute to integrated manufacturing must be based on nonfinancial manufacturing criteria as well as on return on investment. Using two different models, it is shown that the causal model developed in the study is robust.

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