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Empowering Kanban through TPS-principles – an empirical analysis of the Toyota Production System

Jörn-Henrik Thun , Martin Drüke & André Grübner

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Abstract

The purpose of this paper is the empirical investigation of the Toyota Production System in order to test existing relationships as they are proposed in theory. The underlying model consists of seven factors reflecting the key practices of the Toyota Production System. Using data from 188 manufacturing plants participating in the High

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