

Production planning for a ramp-up proces

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Production planning for a ramp-up process with learning in production and growth in demand

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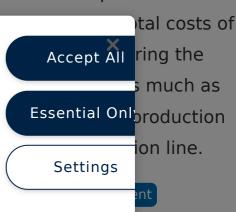
This paper presents a production-planning model for a manufacturing process that undergoes a ramp-up period with learning in production and growth in demand. The labour production and demand functions assumed in this paper are validated using available empirical data. A mathematical programming model is developed with

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