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Novel bi-level hierarchical production planning in hybrid MTS/MTO production contexts

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Pages 1331-1346 | Received 13 Sep 2011, Accepted 23 Jan 2012, Published online: 20 Apr 2012

66 Cite this article ⚠ https://doi.org/10.1080/00207543.2012.661089

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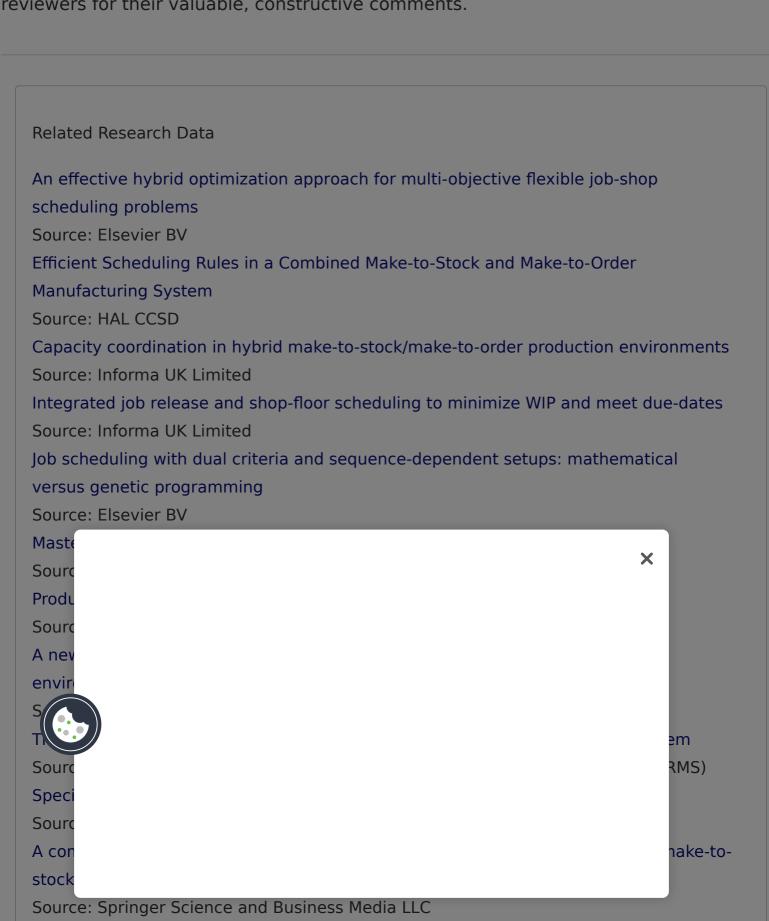
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Acknowledgements

The authors would like to acknowledge the financial support of the University of Tehran for this research under grant number 8109002/1/03. Also, they are grateful to the reviewers for their valuable, constructive comments.



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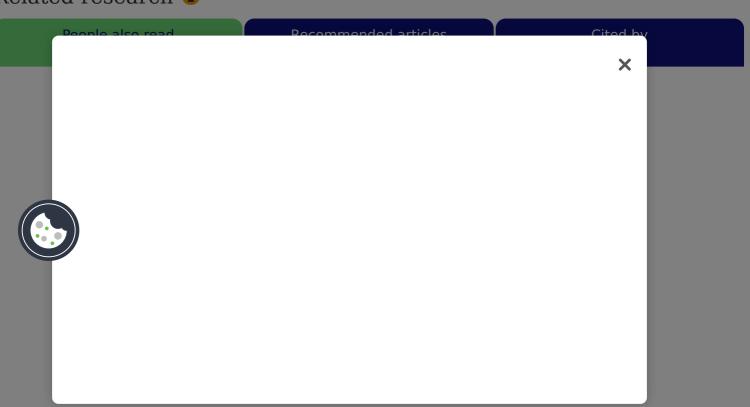
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