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Articles

Modelling ramp-up curves to reflect learning: improving capacity planning in secondary pharmaceutical production

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Pages 5399-5417 | Received 03 Feb 2014, Accepted 05 Dec 2014, Published online: 29 Jan 2015

https://doi.org/10.1080/00207543.2014.998788 **66** Cite this article

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empirically observed ramp-up curves to demonstrate its value as decision support tool. We demonstrate the superiority of our volume-dependent method over the traditional time-dependent ramp-up functions and derive managerial insights into the selection of ramp-up function and the value of shortening ramp-ups.

Keywords:



Acknowledgement

We would like to thank Renzo Akkerman and Christian Agger for their constructive comments on our work.

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