Home ▶ All Journals ▶ International Journal of Production Research ▶ List of Issues ▶ Volume 55, Issue 3 Simulating operator learning during prod

International Journal of Production Research > Volume 55, 2017 - Issue 3

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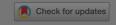
Original Articles

Simulating operator learning during production ramp-up in parallel vs. serial flow production

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Pages 845-857 | Received 10 Jul 2015, Accepted 15 Jul 2016, Published online: 10 Aug 2016

66 Cite this article https://doi.org/10.1080/00207543.2016.1217362



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Abstract

The aim of this research is to demonstrate how human learning models can be integrated into discrete event simulation to examine ramp-up time differences between serial and parallel flow production strategies. The experimental model examined three levels of learning rate and minimum cycle times. Results show that while the parallel

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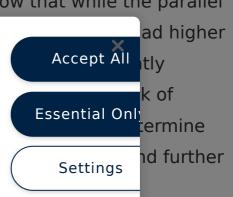
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