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Simulating operator learning during production ramp-up in parallel vs. serial flow production

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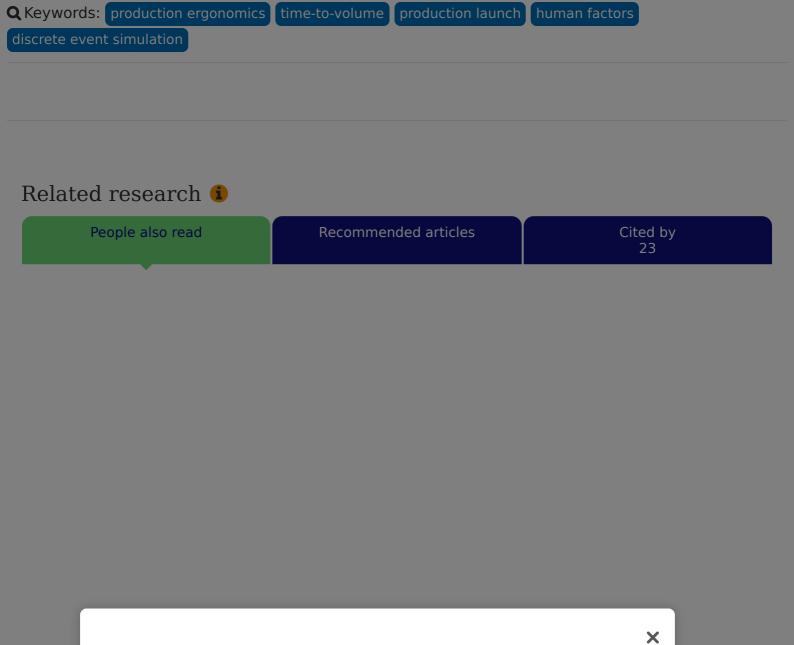
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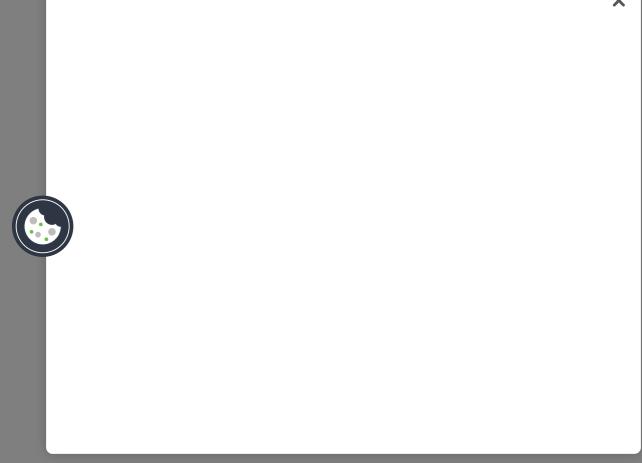
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