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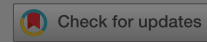
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Using queuing theory and simulated annealing to design the facility layout in an AGV-based modular manufacturing system

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Disclosure statement

No potential conflict of interest was reported by the authors.

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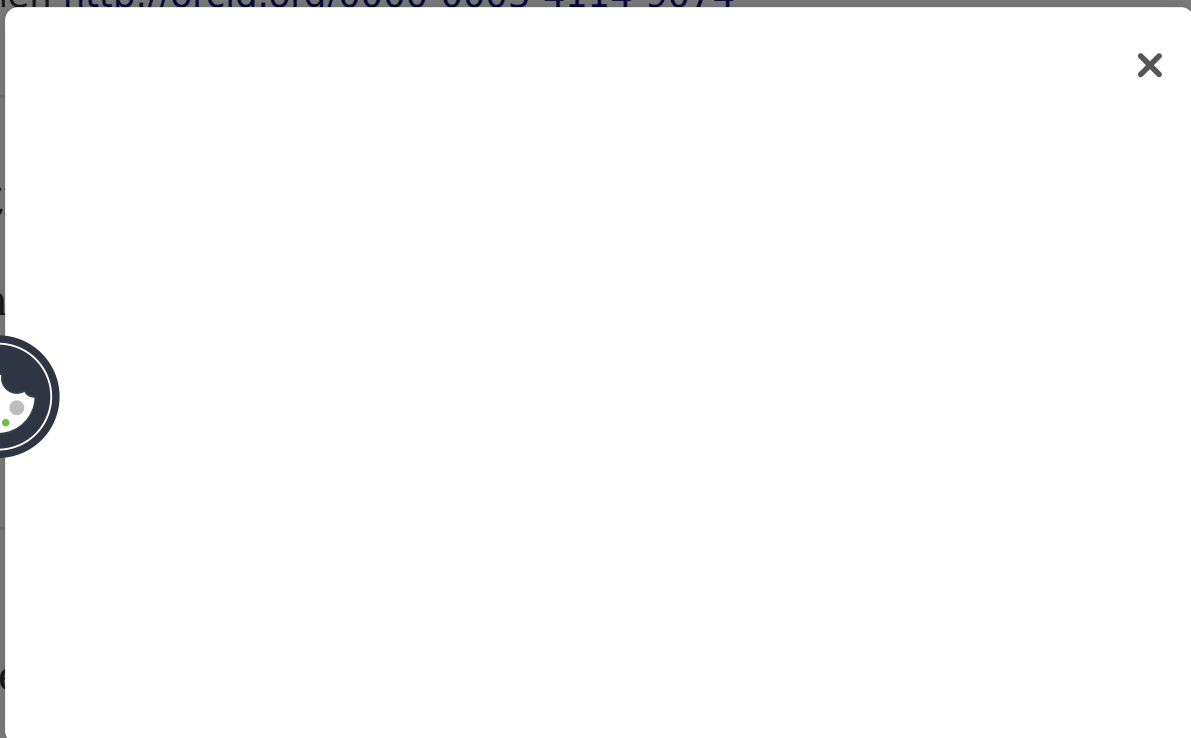
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