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# A continuous review inventory model with controllable backorder rate and investments

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## **Abstract**

In this study, we investigate a continuous review inventory model to reduce lead time, yield variability and setup cost simultaneously through capital investments. We assume that the backorder rate is depending on the length of the lead time through the amount of shortages. We also assume that lead time demand's distribution is not known but its first and second moments are known. We apply minimax distribution free procedure to minimise the expected total annual cost. By using logarithmic investment function we describe the relationship between the reduction in lead time, yield variability and setup cost with capital investment. This function was used in many existing models. Our main aim is to determine the optimal capital investment and ordering policies that minimises the expected total annual cost. To find out the optimal solution, an algorithm is given. With the help of this algorithm, optimal capital investment and ordering policies are wrought out. Numerical examples are given to elucidate the model. Our proposed

model greatly differs from the model existing in the literature (the model by Lin and Hou (2005)) viz: (1) In the above model, yield variability and setup cost were reduced through capital investment. In our model we reduce yield variability setup cost and also the lead time, which plays a vital role in any business. By reducing lead time we can improve the service level to the customer so as to increase the competitive edge in business. (2) In the model (the model by Lin and Hou (2005)), it was assumed that lead time demand follows normal distribution. But in our model we take the distribution of lead time demand as distribution free. That is, it can follow any distribution which is more general. (3) In the above model (the model by Lin and Hou (2005)), shortages are completely backlogged. But we consider partial backlogging and take the backlogging rate as  $0 \le B \le 1$ . If we set backlogging rate B = 1 we get the above model. That is, the above model is particular case of our model. (4) We also assume that the backorder rate depends on the length of the lead time through the amount of shortages. If the lead time is longer then shortage accumulation is higher. The patience of customers will result in failure in business since some customers may turn to some other supplier. Hence, the backorder rate will be reduced. This assumption is very realistic.

### Keywords:

inventory controllable backorder rate yield randomness reducing lead time and setup cost

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