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**Articles** 

## An application of Pareto analysis and causeand-effect diagram (CED) to examine stoppage losses: a textile case from Bangladesh

Jamal Hossen, Nafis Ahmad & Syed Mithun Ali 🔀

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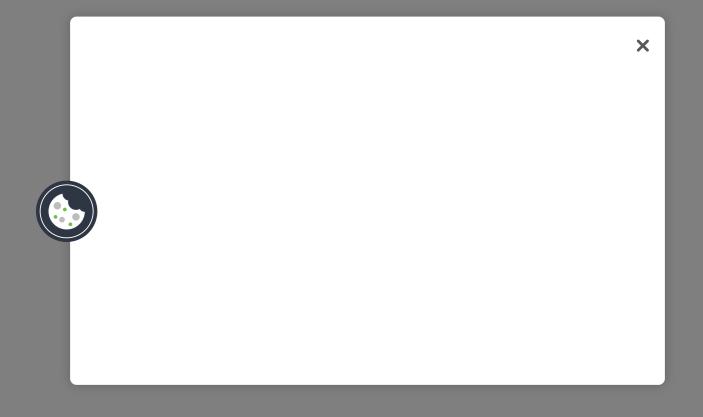
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change in Draft Change Pinion (DCP) due to breakage of teeth of the gear during starting of machine by operators before lowering of ring rail and change of Twist Change Pinion (TCP) due to the displacement of TCP gear shaft. Finally, few recommendations are made to reduce stoppage losses and to increase the productivity of the ring frame section.





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