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Make-to-order, make-to-stock, or delay product differentiation? A common framework for modeling and analysis

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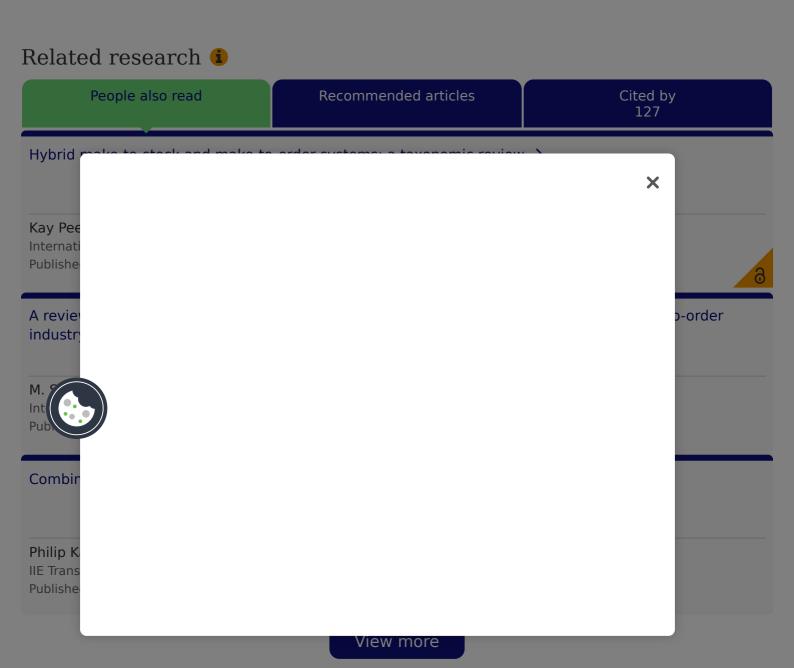
ation. If

there is flexibility in choosing the point of differentiation, higher loading is observed to

favor later differentiation. Also, if the sequence in which work is performed can be affected, then placing workstations that have a tighter capacity in the MTS stage lowers costs.

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