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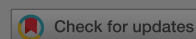
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Original Articles

# A comparison of make-to-stock and make-to-order in multi-product manufacturing systems with variable due dates

Klaus Altendorfer &amp; Stefan Minner

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## Abstract

This article models a single-stage hybrid production system, which can be regarded as a Make To Order (MTO) production system with safety stocks or a Make To Stock (MTS) production system with advance demand information. In an environment with multiple products and variable customer due dates, optimality conditions for safety stocks (base

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