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Optimizing logistics operations in a country's currency supply network

Yiwei Huang, H. Neil Geismar, Divakar Rajamani, Suresh Sethi,

Chelliah Sriskandarajah 🔽 & Marcelo Carlos

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ABSTRACT

We optimize a large country's currency supply network for its central bank. The central bank provides currency to all branches (who in turn serve consumers and commerce) through its network of big vaults, regional vaults, and retail vaults. The central bank intends to reduce its total transportation cost by enlarging a few retail vaults to regional vaults. It seeks further reductions by optimizing the sourcing in the updated currency network. We develop an optimization model to select the retail vaults to upgrade, so that the total cost is minimized. Optimally choosing which retail vaults to upgrade is strongly NP-hard, so we develop an efficient heuristic that provides solutions whose costs average less than 3% above the optimum for realistic problem instances. An implementation of our methodology for a particular state has generated a total cost reduction of approximately 57% (equivalently, \$2 million). To optimize the sourcing, we

propose an alternative delivery process that further reduces the transportation cost by over 31% for the actual collected data and by over 38% for randomly generated data. This alternative optimizes the sourcing within the new currency network and requires significantly less computational effort.

KEYWORDS:



Additional information

Notes on contributors

Yiwei Huang

Yiwei Huang is currently a Visiting Assistant Professor in the Smeal College of Business at Pennsylvania State University (2016–2017). Her research interests lie in the general areas of logistics, supply chain management, and healthcare management. She received her Ph.D. (2016) in Supply Chain Management from Texas A&M University, M.S. (2009) in Operations Research from Southern Methodist University, and B.S. (2005) in Electronics and Information Engineering from Huazhong University of Science & Technology, Wuhan, Hubei, China.

H. Neil Geismar

H. Neil Geismar is an Associate Professor in the Mays Business School at Texas A&M University. He was recently awarded a Center for Executive Development Professorship. He has a Ph.D. degree from the University of Texas at Dallas in Operations Management. His research addresses production scheduling, especially in the field of robotic cell scheduling; supply chain management, focusing on the coordination of the manufacturing and delivery functions through scheduling; currency supply chains in different countries; and remanufacturing. He has served as a consultant to industrial clients to improve their productivity and profitability. His papers have appeared in many journals, including Production and Operations Management, INFORMS Journal on Computing, Manufacturing and Services Operations Management, SIAM Review, and IIE Transactions. He was named Outstanding Senior Editor for Production and Operations Management for 2015 and serves on the Editorial Board for Surveys in Operations Research and Management Science. He is a member of INFORMS and of POMS.

Divakar Rajamani

Divakar Rajamani is a Clinical Professor and Managing Director of the Center for Intelligent Supply Networks (C4ISN) in the School of Management, University of Texas at Dallas. His research interests include lean systems, product lifecycle management, supply chain management, factory planning, and transition planning. He has had a ten-year career in industry at such companies as i2 Technologies and General Motors, where he worked in a consulting capacity. He has provided consultation for companies such as Compaq, esi, Ericsson, FedEx Office, L3-Communications, and SAP. He also served as a tenured faculty and Associate Head of Industrial Engineering at the University of Manitoba. He has published in the operations management field and co-authored a book, Cellular Manufacturing Systems: Design, Planning and Control. He received his Ph.D. (1990) in Industrial Engineering from the University of Windsor, Canada; M.Tech. (1988) in Industrial Engineering from IIT- Delhi, India; and B.Tech. (1985) in Mechanical Engineering from IT-BHU, Varanasi, India.

Suresh Sethi

Suresh Sethi is Eugene McDermott Professor of Operations Management and Director of the Center for Intelligent Supply Networks at The University of Texas at Dallas. He has written seven books and published nearly 400 research papers in the fields of manufacturing and operations management, finance and economics, marketing, and optimization theory. He teaches a course on optimal control theory/applications and organizes a seminar series on operations management topics. He initiated and developed the doctoral programs in operations management at both the University of Texas at Dallas and University of Toronto. He serves on the editorial boards of several journals, including Production and Operations Management and SIAM Journal on Control and Optimization. He was named a Fellow of The Royal Society of Canada in 1994. Two conferences were organized and two books edited in his honor in 2005–2006. Other honors include: IEEE Fellow (2001), INFORMS Fellow (2003), AAAS Fellow (2003), POMS Fellow (2005), IITB Distinguished Alum (2008), SIAM Fellow (2009), POMS President (2012), INFORMS Fellows Selection Committee (2014-2016), Alumni Achievement Award, Tepper School of Business, Carnegie Mellon University (2015).

Chelliah Sriskandarajah

Chelliah Sriskandarajah is a professor of Operations Management and holds the Hugh Roy Cullen Chair at the Mays Business School, Texas A&M University. His research interests lie in the general area of supply chain management, logistics, production planning and scheduling, and performance evaluation of production/service systems. He was inducted as a POMS fellow in April 2012. He has published over 100 scholarly articles in leading international journals. He currently serves as Departmental Editor of Production and Operations Management Journal and Associate Editor of Manufacturing and Service Operations Management and is a member of INFORMS, MSOM, and POMS. He served as the Associate Executive Director of yjr Production and Operations Management Society (POMS) from March 2004 to April 2012.

Marcelo Carlos

Marcelo Carlos is a Solutions Architect for Fiserv Cash & Logistics, responsible for creating and improving the mathematical optimization models behind all of Fiserv's cash management products. His main interests lie in product design, innovation, mathematical optimization, and user experience design. He has over 16 years of experience applying artificial intelligence and operations research tools to successfully solving problems in the discrete manufacturing, steel and financial industries. He holds a B.Sc. in Electronics Engineering from the Technological Institute of Aeronautics (ITA) in Brazil.

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