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Use of the Taguchi Method and Grey Relational Analysis to Optimize Turning Operations with Multiple Performance Characteristics

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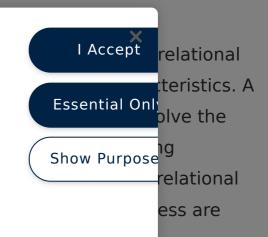
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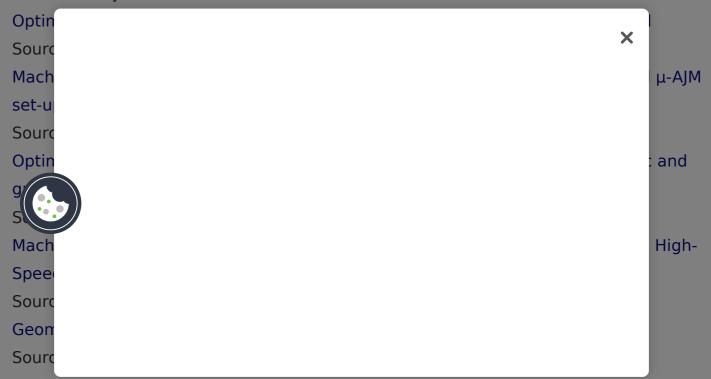
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